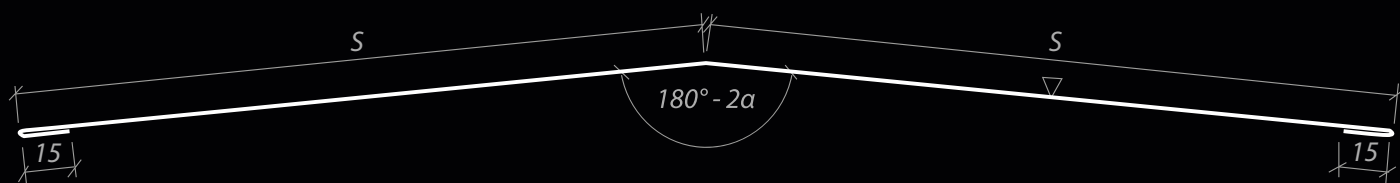




# KATALOG OBRÓBEK BLACHARSKICH

# Obróbka OB-01

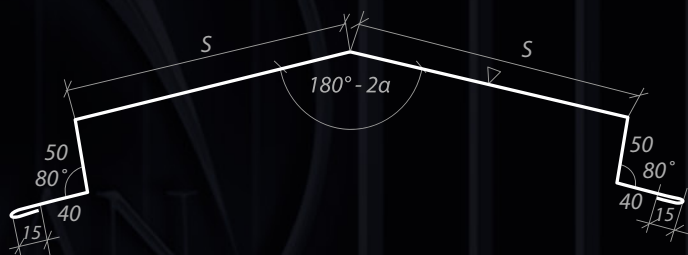
*kalenicowa górna*



| L.p.   | Symbol    | S [mm] | α [°]             | L [mm]    |
|--|-----------|--------|-------------------|-----------|
| <b>Typowa – z blachy gr. 0,5 mm – 0,7 mm</b> |           |        |                   |           |
| 1  | OB-01/150 | 150    | według zamówienia | 3000-6000 |
| 2  | OB-01/200 | 200    |                   |           |
| 3  | OB-01/250 | 250    |                   |           |

# Obróbka OB-02

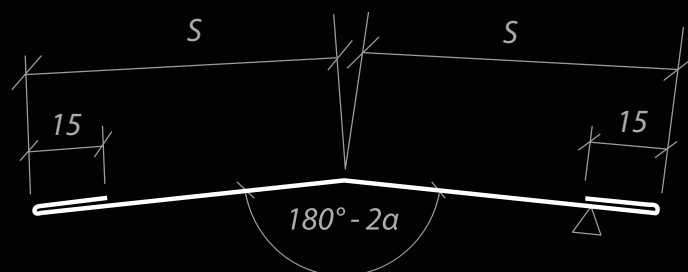
| L.p.   | Symbol    | S [mm] | α [°]             | L [mm]    |
|--|-----------|--------|-------------------|-----------|
| <b>Typowa – z blachy gr. 0,5 mm – 0,7 mm</b> |           |        |                   |           |
| 1  | OB-02/150 | 150    | według zamówienia | 3000-6000 |
| 2  | OB-02/200 | 200    |                   |           |
| 3  | OB-02/250 | 250    |                   |           |



# Obróbka OB-03

*kalenicowa dolna*

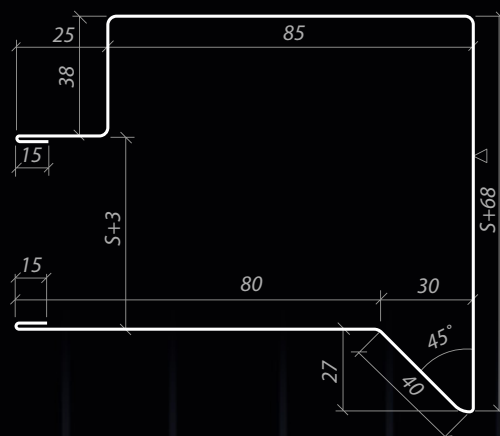
| L.p.   | Symbol    | S [mm] | α [°]             | L [mm]    |
|--|-----------|--------|-------------------|-----------|
| <b>Typowa – z blachy gr. 0,5 mm – 0,7 mm</b> |           |        |                   |           |
| 1  | OB-03/50  | 50     | według zamówienia | 3000-6000 |
| 2  | OB-03/100 | 100    |                   |           |



# Obróbka OB-04

## okapowa boczna

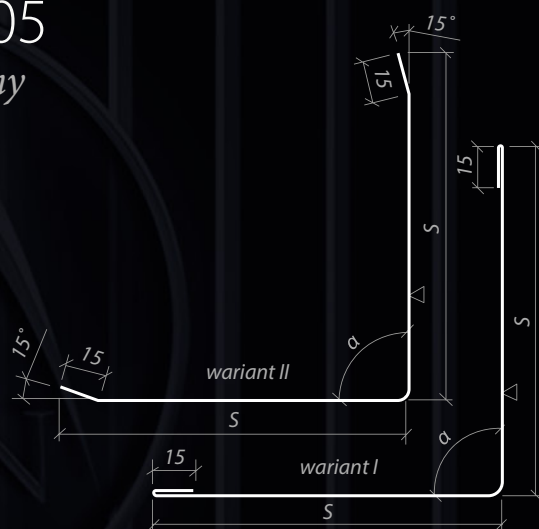
| L.p.                                  | Symbol    | S [mm] | $\alpha$ [°] | L [mm]    |
|---------------------------------------|-----------|--------|--------------|-----------|
| Typowa – z blachy gr. 0,5 mm – 0,7 mm |           |        |              |           |
| 1                                     | OB-04/40  | 40     | -            | 3000-6000 |
| 2                                     | OB-04/60  | 60     |              |           |
| 3                                     | OB-04/80  | 80     |              |           |
| 4                                     | OB-04/100 | 100    |              |           |
| 5                                     | OB-04/120 | 120    |              |           |
| 6                                     | OB-04/150 | 150    |              |           |



# Obróbka OB-05

## narożnik zewnętrzny

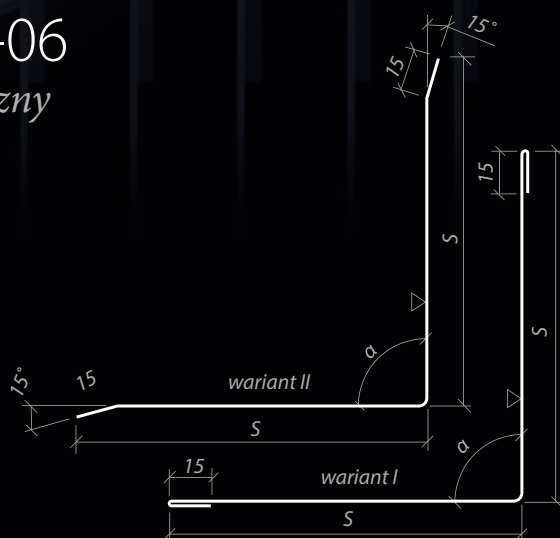
| L.p.                                  | Symbol    | S [mm] | $\alpha$ [°] | L [mm]    |
|---------------------------------------|-----------|--------|--------------|-----------|
| Typowa – z blachy gr. 0,5 mm – 0,7 mm |           |        |              |           |
| 1                                     | OB-05/25  | 40     | 90           | 3000-6000 |
| 2                                     | OB-05/50  | 50     |              |           |
| 3                                     | OB-05/75  | 75     |              |           |
| 4                                     | OB-05/100 | 100    |              |           |
| 5                                     | OB-05/150 | 150    |              |           |
| 6                                     | OB-05/200 | 200    |              |           |
| 7                                     | OB-05/250 | 250    |              |           |



# Obróbka OB-06

## narożnik wewnętrzny

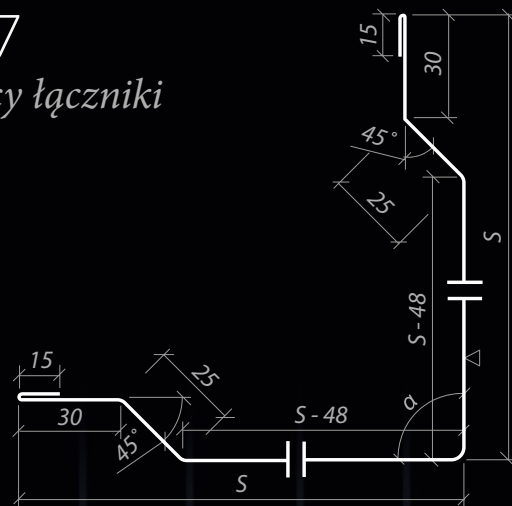
| L.p.                                  | Symbol    | S [mm] | $\alpha$ [°] | L [mm]    |
|---------------------------------------|-----------|--------|--------------|-----------|
| Typowa – z blachy gr. 0,5 mm – 0,7 mm |           |        |              |           |
| 1                                     | OB-06/25  | 25     | 90           | 3000-6000 |
| 2                                     | OB-06/50  | 50     |              |           |
| 3                                     | OB-06/75  | 75     |              |           |
| 4                                     | OB-06/100 | 100    |              |           |
| 5                                     | OB-06/150 | 150    |              |           |
| 6                                     | OB-06/200 | 200    |              |           |
| 7                                     | OB-06/250 | 250    |              |           |



# Obróbka OB-07

*narożnik zewnętrzny maskujący łączniki*

| L.p.                                  | Symbol    | S [mm] | $\alpha$ [°] | L [mm]    |
|---------------------------------------|-----------|--------|--------------|-----------|
| Typowa – z blachy gr. 0,5 mm – 0,7 mm |           |        |              |           |
| 1                                     | OB-07/160 | 160    | 90           | 3000-6000 |
| 2                                     | OB-07/180 | 180    |              |           |
| 3                                     | OB-07/200 | 200    |              |           |
| 4                                     | OB-07/220 | 220    |              |           |
| 5                                     | OB-07/240 | 240    |              |           |
| 6                                     | OB-07/260 | 260    |              |           |



# Obróbka OB-08

*narożnik wewnętrzny maskujący łączniki*

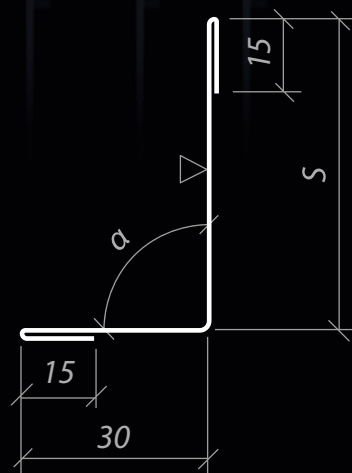
| L.p.                                  | Symbol    | S [mm] | $\alpha$ [°] | L [mm]    |
|---------------------------------------|-----------|--------|--------------|-----------|
| Typowa – z blachy gr. 0,5 mm – 0,7 mm |           |        |              |           |
| 1                                     | OB-08/100 | 100    | 90           | 3000-6000 |
| 2                                     | OB-08/120 | 120    |              |           |
| 3                                     | OB-08/150 | 150    |              |           |



# Obróbka OB-09

*narożnik wewnętrzny maskujący*

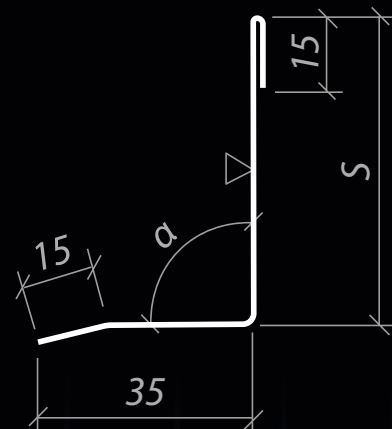
| L.p.                                  | Symbol   | S [mm] | $\alpha$ [°] | L [mm]    |
|---------------------------------------|----------|--------|--------------|-----------|
| Typowa – z blachy gr. 0,5 mm – 0,7 mm |          |        |              |           |
| 1                                     | OB-09/50 | 50     | 92           | 3000-6000 |
| 2                                     | OB-09/75 | 75     |              |           |



# Obróbka OB-10

*narożnik maskujący*

| L.p.                                  | Symbol   | S [mm] | $\alpha$ [°] | L [mm]    |
|---------------------------------------|----------|--------|--------------|-----------|
| Typowa – z blachy gr. 0,5 mm – 0,7 mm |          |        |              |           |
| 1                                     | OB-10/50 | 50     | 90           | 3000-6000 |
| 2                                     | OB-10/75 | 75     |              |           |



# Obróbka OB-11

*narożnik wewnętrzny maskujący przy podwalinie*

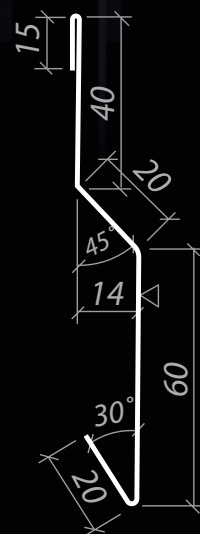
| L.p.                                  | Symbol | S [mm] | $\alpha$ [°] | L [mm]    |
|---------------------------------------|--------|--------|--------------|-----------|
| Typowa – z blachy gr. 0,5 mm – 0,7 mm |        |        |              |           |
| 1                                     | OB-11  | -      | -            | 3000-6000 |



# Obróbka OB-12

*okapnik ścienny mały*

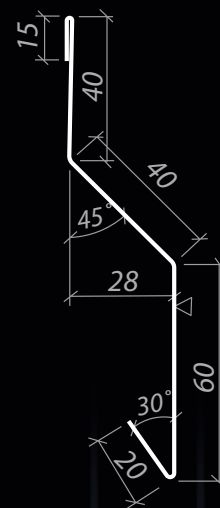
| L.p.                                  | Symbol | S [mm] | $\alpha$ [°] | L [mm]    |
|---------------------------------------|--------|--------|--------------|-----------|
| Typowa – z blachy gr. 0,5 mm – 0,7 mm |        |        |              |           |
| 1                                     | OB-12  | -      | -            | 3000-6000 |



## Obróbka OB-13

*okapnik ścienny duży*

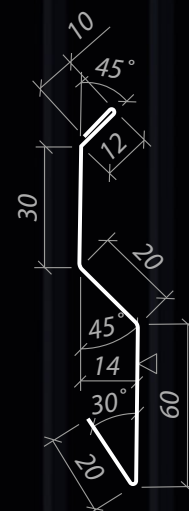
| L.p.                         | Symbol | S [mm] | $\alpha$ [°] | L [mm]    |
|------------------------------|--------|--------|--------------|-----------|
| Typowa – z blachy gr. 0,5 mm |        |        |              |           |
| 1                            | OB-13  | -      | -            | 3000-6000 |



## Obróbka OB-14

*okapnik ścienny*

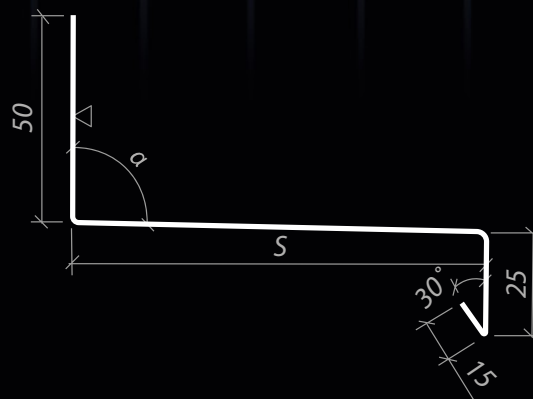
| L.p.                                  | Symbol | S [mm] | $\alpha$ [°] | L [mm]    |
|---------------------------------------|--------|--------|--------------|-----------|
| Typowa – z blachy gr. 0,5 mm – 0,7 mm |        |        |              |           |
| 1                                     | OB-14  | -      | -            | 3000-6000 |



## Obróbka OB-15

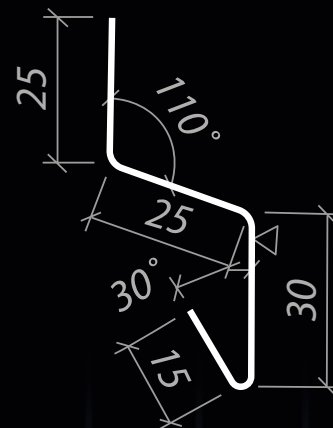
*okapnik*

| L.p.                                  | Symbol    | S [mm] | $\alpha$ [°] | L [mm]    |
|---------------------------------------|-----------|--------|--------------|-----------|
| Typowa – z blachy gr. 0,5 mm – 0,7 mm |           |        |              |           |
| 1                                     | OB-15/60  | 60     | 92           | 3000-6000 |
| 2                                     | OB-15/80  | 80     |              |           |
| 3                                     | OB-15/100 | 100    |              |           |
| 4                                     | OB-15/120 | 120    |              |           |



# Obróbka OB-16

*okapnik mały*

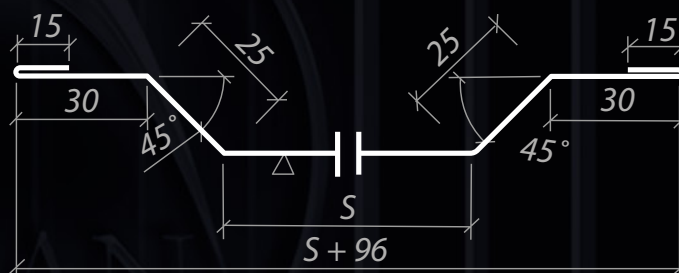


| L.p.                         | Symbol | S [mm] | $\alpha$ [°] | L [mm]    |
|------------------------------|--------|--------|--------------|-----------|
| Typowa – z blachy gr. 0,5 mm |        |        |              |           |
| 1                            | OB-16  | -      | -            | 3000-6000 |

# Obróbka OB-17

*maskująca połączenie płyt*

| L.p.                               | Symbol    | S [mm] | $\alpha$ [°] | L [mm]    |
|------------------------------------|-----------|--------|--------------|-----------|
| Typowa – z blachy gr. 0,5 - 0,7 mm |           |        |              |           |
| 1                                  | OB-17/40  | 40     | -            | 3000-6000 |
| 2                                  | OB-17/60  | 60     |              |           |
| 3                                  | OB-17/80  | 80     |              |           |
| 4                                  | OB-17/100 | 100    |              |           |
| 5                                  | OB-17/120 | 120    |              |           |
| 6                                  | OB-17/140 | 140    |              |           |
| 7                                  | OB-17/160 | 160    |              |           |
| 8                                  | OB-17/180 | 180    |              |           |



# Obróbka OB-18

*maskująca*

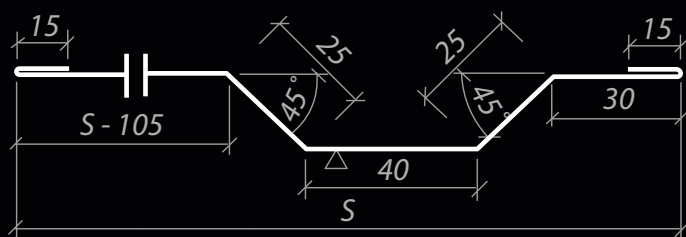
| L.p.                               | Symbol    | S [mm] | $\alpha$ [°] | L [mm]    |
|------------------------------------|-----------|--------|--------------|-----------|
| Typowa – z blachy gr. 0,5 - 0,7 mm |           |        |              |           |
| 1                                  | OB-18/50  | 50     | -            | 3000-6000 |
| 2                                  | OB-18/75  | 75     |              |           |
| 3                                  | OB-18/100 | 100    |              |           |
| 4                                  | OB-18/120 | 120    |              |           |



# Obróbka OB-19

maskująca

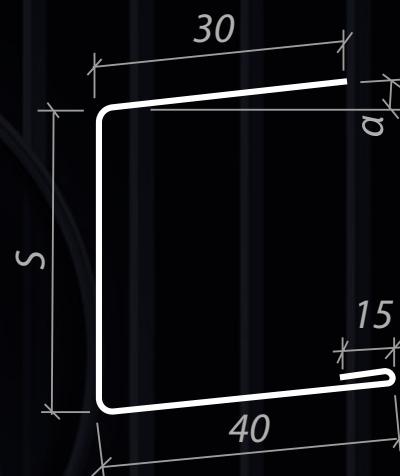
| L.p.                               | Symbol    | S [mm] | $\alpha$ [°] | L [mm]    |
|------------------------------------|-----------|--------|--------------|-----------|
| Typowa – z blachy gr. 0,5 - 0,7 mm |           |        |              |           |
| 1                                  | OB-19/175 | 175    | -            | 3000-6000 |
| 2                                  | OB-19/195 | 195    |              |           |
| 3                                  | OB-19/215 | 215    |              |           |



# Obróbka OB-20

ceownik podrynnowy

| L.p.                         | Symbol    | S [mm] | $\alpha$ [°] | L [mm]    |
|------------------------------|-----------|--------|--------------|-----------|
| Typowa – z blachy gr. 0,7 mm |           |        |              |           |
| 1                            | OB-20/40  | 40     | $\alpha$     | 3000-6000 |
| 2                            | OB-20/60  | 60     |              |           |
| 3                            | OB-20/80  | 80     |              |           |
| 4                            | OB-20/100 | 100    |              |           |
| 5                            | OB-20/120 | 120    |              |           |
| 6                            | OB-20/150 | 150    |              |           |

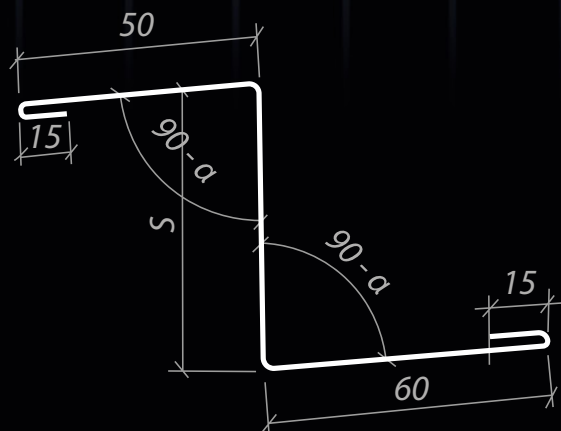


**Uwaga!** Przy dachach stromych ( $\alpha > 10^\circ$ ) konieczny indywidualny projekt obróbki.

# Obróbka OB-21

zetownik podrynnowy przy dachach stromych

| L.p.                         | Symbol    | S [mm] | $\alpha$ [°] | L [mm]    |
|------------------------------|-----------|--------|--------------|-----------|
| Typowa – z blachy gr. 0,7 mm |           |        |              |           |
| 1                            | OB-21/40  | 40     | $\alpha$     | 3000-6000 |
| 2                            | OB-21/60  | 60     |              |           |
| 3                            | OB-21/80  | 80     |              |           |
| 4                            | OB-21/100 | 100    |              |           |
| 5                            | OB-21/120 | 120    |              |           |
| 6                            | OB-21/150 | 150    |              |           |



**Uwaga!** Przy dachach stromych ( $\alpha > 10^\circ$ ) konieczny indywidualny projekt obróbki.



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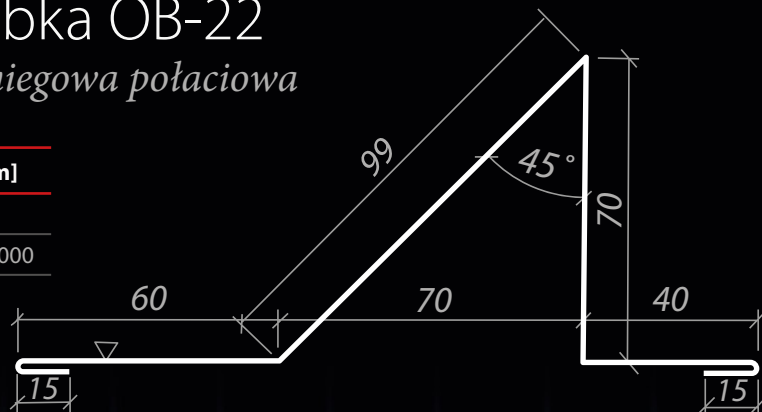
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## Obróbka OB-22

bariera śniegowa połaciowa

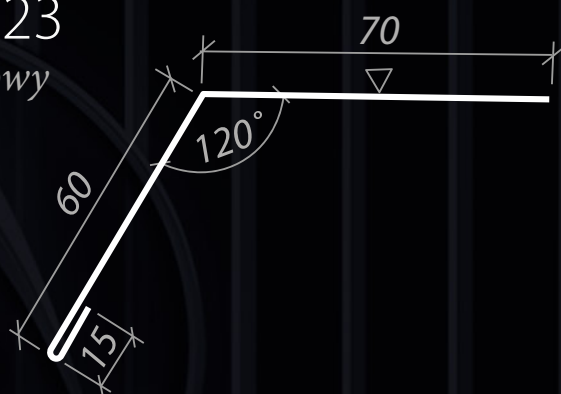
| L.p.                               | Symbol | S [mm] | $\alpha$ [°] | L [mm]    |
|------------------------------------|--------|--------|--------------|-----------|
| Typowa – z blachy gr. 0,5 - 0,7 mm |        |        |              |           |
| 1                                  | OB-22  | -      | -            | 3000-6000 |



## Obróbka OB-23

okapnik przyrynnowy

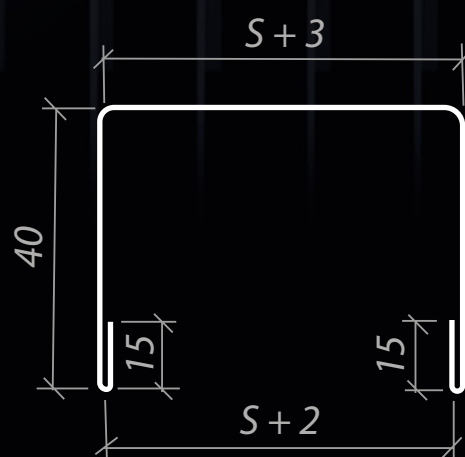
| L.p.                               | Symbol | S [mm] | $\alpha$ [°] | L [mm]    |
|------------------------------------|--------|--------|--------------|-----------|
| Typowa – z blachy gr. 0,5 - 0,7 mm |        |        |              |           |
| 1                                  | OB-23  | -      | 120          | 3000-6000 |



## Obróbka OB-24

zamykająca płytę

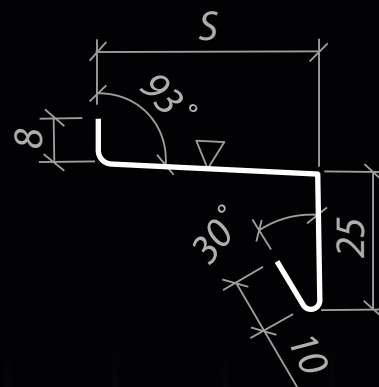
| L.p.                               | Symbol    | S [mm] | $\alpha$ [°] | L [mm]    |
|------------------------------------|-----------|--------|--------------|-----------|
| Typowa – z blachy gr. 0,5 - 0,7 mm |           |        |              |           |
| 1                                  | OB-24/40  | 40     | -            | 3000-6000 |
| 2                                  | OB-24/60  | 60     |              |           |
| 3                                  | OB-24/80  | 80     |              |           |
| 4                                  | OB-24/100 | 100    |              |           |
| 5                                  | OB-24/120 | 120    |              |           |
| 6                                  | OB-24/160 | 160    |              |           |
| 7                                  | OB-24/200 | 200    |              |           |



## Obróbka OB-25

*parapet okienny*

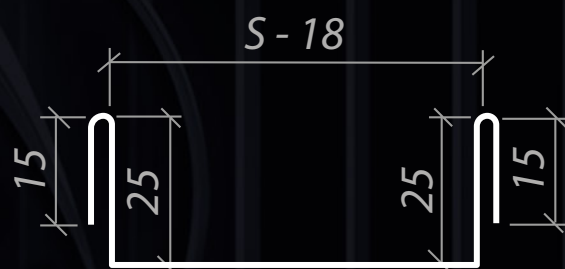
| L.p.                               | Symbol    | S [mm] | $\alpha$ [°] | L [mm]    |
|------------------------------------|-----------|--------|--------------|-----------|
| Typowa – z blachy gr. 0,5 - 0,7 mm |           |        |              |           |
| 1                                  | OB-25/40  | 40     | 93           | 3000-6000 |
| 2                                  | OB-25/60  | 60     |              |           |
| 3                                  | OB-25/80  | 80     |              |           |
| 4                                  | OB-25/100 | 100    |              |           |



## Obróbka OB-26

*rozpoczynająca*

| L.p.                               | Symbol    | S [mm] | $\alpha$ [°] | L [mm]    |
|------------------------------------|-----------|--------|--------------|-----------|
| Typowa – z blachy gr. 0,5 - 0,7 mm |           |        |              |           |
| 1                                  | OB-26/60  | 60     | -            | 3000-6000 |
| 2                                  | OB-26/80  | 80     |              |           |
| 3                                  | OB-26/100 | 100    |              |           |



## Obróbka OB-27

*rozpoczynająca*

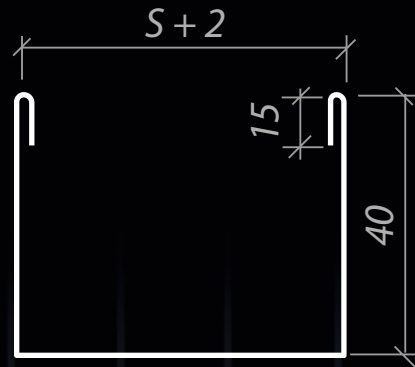
| L.p.                               | Symbol    | S [mm] | $\alpha$ [°] | L [mm]    |
|------------------------------------|-----------|--------|--------------|-----------|
| Typowa – z blachy gr. 0,5 - 0,7 mm |           |        |              |           |
| 1                                  | OB-27/60  | 60     | -            | 3000-6000 |
| 2                                  | OB-27/80  | 80     |              |           |
| 3                                  | OB-27/100 | 100    |              |           |



# Obróbka OB-28

## rozpoczynająca

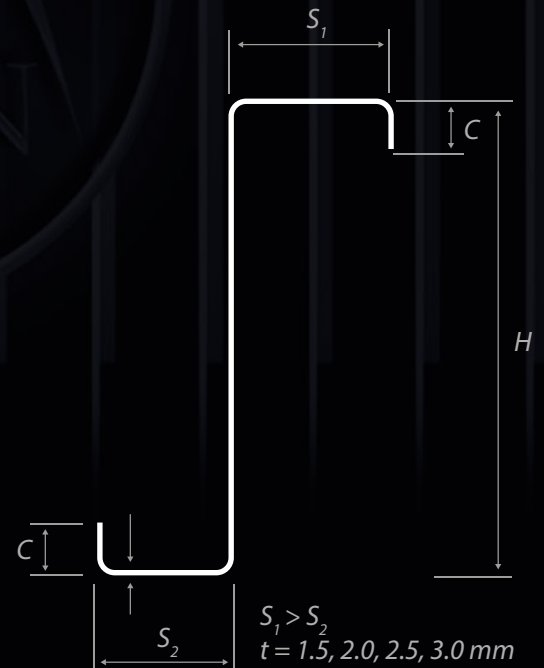
| L.p.                               | Symbol    | S [mm] | $\alpha$ [°] | L [mm]    |
|------------------------------------|-----------|--------|--------------|-----------|
| Typowa – z blachy gr. 0,5 - 0,7 mm |           |        |              |           |
| 1                                  | OB-28/40  | 40     | -            | 3000-6000 |
| 2                                  | OB-28/60  | 60     |              |           |
| 3                                  | OB-28/80  | 80     |              |           |
| 4                                  | OB-28/100 | 100    |              |           |
| 5                                  | OB-28/120 | 120    |              |           |
| 6                                  | OB-28/160 | 160    |              |           |
| 7                                  | OB-28/200 | 200    |              |           |



## Profile Z

Stosowane powszechnie na płatwie i rygle w halach stalowych

| Oznaczenie  | H   | Wymiary   |                |                |    | Ciężar |
|-------------|-----|-----------|----------------|----------------|----|--------|
|             |     | grubość t | S <sub>1</sub> | S <sub>2</sub> | C  | g      |
|             |     | [mm]      |                |                |    | [kg/m] |
| 1           | 2   | 3         | 4              | 5              | 7  | 8      |
| Z 150 × 1,5 | 150 | 1,5       | 65,5           | 59,5           | 22 | 3,47   |
| Z 150 × 2,0 |     | 2         | 65,5           | 59,5           | 22 | 4,63   |
| Z 150 × 2,5 |     | 2,5       | 65,5           | 59,5           | 22 | 5,79   |
| Z 175 × 1,5 | 175 | 1,5       | 65,5           | 59,5           | 22 | 3,77   |
| Z 175 × 2,0 |     | 2         | 65,5           | 59,5           | 22 | 5,02   |
| Z 175 × 2,5 |     | 2,5       | 65,5           | 59,5           | 22 | 6,28   |
| Z 200 × 1,5 | 200 | 1,5       | 65,5           | 59,5           | 22 | 4,06   |
| Z 200 × 2,0 |     | 2         | 65,5           | 59,5           | 22 | 5,42   |
| Z 200 × 2,5 |     | 2,5       | 65,5           | 59,5           | 22 | 6,77   |
| Z 225 × 1,5 | 225 | 1,5       | 65,5           | 59,5           | 22 | 4,36   |
| Z 225 × 2,0 |     | 2         | 65,5           | 59,5           | 22 | 5,81   |
| Z 225 × 2,5 |     | 2,5       | 65,5           | 59,5           | 22 | 7,26   |
| Z 250 × 1,5 | 250 | 2         | 78             | 67             | 22 | 6,56   |
| Z 250 × 2,0 |     | 2,5       | 79             | 68             | 22 | 8,20   |
| Z 250 × 2,5 |     | 3         | 80             | 69             | 22 | 9,84   |
| Z 300 × 1,5 | 250 | 2         | 93             | 85             | 30 | 8,13   |
| Z 300 × 2,0 |     | 2,5       | 94             | 86             | 30 | 10,17  |
| Z 300 × 2,5 |     | 3         | 95             | 87             | 30 | 12,20  |



# Przykładowe kształtowniki, jakie możemy oferować to: ceowniki, kątowniki i inne profile



## Uwaga!

Przy składaniu zamówienia na indywidualny kształtownik należy narysować żądany profil i uzgodnić jego wykonanie.



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